

AMS02-PDS

DOC N°: PDS-RP-CGS-030

ISSUE: 1

N.A.

DATE: 20/06/2008

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INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001

is.

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM – Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:02, Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:03, Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:04 — Inspection Point.

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 20 June 2008 and was carried out on the following boards, detail of the inspected boards were below reported:

- 1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:02 (pcb s/n:07-034/D).
- 2) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:03 (pcb s/n:07-034/A).
- 3) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:04(pcb s/n:07-034/B).

HARDWARE REVIEW

1) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:02(pcb s/n:07-034/D), Assy:11-AMS02PDS-300.00 rev./, Parts List:11-AMS02PDS-300.01 rev.A, Electrical Scheme:11-AMS02PDS-300.02 rev./, Master PCB:11-AMS02PDS-300.03 rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-022(mechanical assembly problems), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-049(rubber silicon sheet missing under U22 component), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-300.01 rev A A1 can be considered closed.
- 11-AMS02PDS-300.01 rev A A2 can be considered closed
- 11-AMS02PDS-300.01 rev A A5 can be considered closed.
- 11-AMS02PDS-300.01 rev A A6 can be considered closed.
- 11-AMS02PDS-300.01 rev A A7 can be considered closed.
- 11-AMS02PDS-300.01 rev A A8 can be considered closed.

On the pcb the following components are not mounted: U6 (AD590) and U25 (A1020B-CQ84B FPGA).

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

| | Operator | Quality Assurance | C.C. |
|-------------------|----------|-------------------------------|---|
| Signature Date | • | E. FRANCINISO/ 20/06/08 ME | CICINQUEPALMI C. CLUGGEL 20/06/08 |



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INSPECTION (Action/Results)

2) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:03 (pcb s/n:07-034/A), Assy:11-AMS02PDS-300.00 rev./, Parts List:11-AMS02PDS-300.01 rev.A, Electrical Scheme:11-AMS02PDS-300.02 rev./, Master PCB:11-AMS02PDS-300.03 rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-022(mechanical assembly problems), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-049(rubber silicon sheet missing under U22 component), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-300.01 rev A A1 can be considered closed.
- 11-AMS02PDS-300.01 rev A A6 can be considered closed.
- 11-AMS02PDS-300.01 rev A A7 can be considered closed.
- 11-AMS02PDS-300.01 rev A A8 can be considered closed.

On the pcb the following components are not mounted:U6 (AD590) and U25 (A1020B-CQ84B FPGA).

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

3) Esem 3-A Board Assy p/n:11-AMS02PDS-300.00 s/n:04(pcb s/n:07-034/B), Assy:11-AMS02PDS-300.00 rev./, Parts List:11-AMS02PDS-300.01 rev.A, Electrical Scheme:11-AMS02PDS-300.02 rev./, Master PCB:11-AMS02PDS-300.03 rev./.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-300.01 rev A A1 can be considered closed.
- 11-AMS02PDS-300.01 rev A A6 can be considered closed.
- 11-AMS02PDS-300.01 rev A A7 can be considered closed.
- 11-AMS02PDS-300.01 rev A A8 can be considered closed.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-022(mechanical assembly problems), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-049(rubber silicon sheet missing under U22 component), NCR classified "minor" is closed

On the pcb the following components are not mounted:U6 (AD590) and U25 (A1020B-CQ84B FPGA).

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

| | Operator | Quality Assurance | -14 | C.C. |
|-----------|----------|-------------------|-----|---------------|
| Signature | | E.FRANCINI SS | 277 | C-CINQUEPACMI |
| Date | | 20/06/08 /2 | 7 | 20106108 |



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| ITEM INSPECTED (Name, P/N, S/N) | | | | | | |
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| RE | QUIREMENT SATISFIED | | | | | |
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| INS | SPECTION (Action/Results) | | | | | |
| C | ONCLUSION | | | | | |
| All | solder joints are of adequate quality, the so | oldering process complies to E | CSS-Q-70-08 and ECSS-Q-70-38. | | | |
| Th | e open points are here listed: | | | | | |
| 1) | On Esem 3-A Board Assy p/n:11-AMS02F are not mounted:U6 (AD590) and U25 (A | | -034/D) the following components | | | |
| 2) | On Esem 3-A Board Assy p/n:11-AMS02F are not mounted:U6 (AD590) and U25 (A | | -034/A) the following components | | | |
| 3) | On Esem 3-A Board Assy p/n:11-AMS02F are not mounted:U6 (AD590) and U25 (A | | 034/B) the following components | | | |
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| | Operator | Quality Assurance | C.C. | | | |
| | Signature | E. FRANCINEO | C.CINQUEPALMI | | | |
| | Date 2 | 0/06/8/12 | 20/06/08 | | | |